**A1** 

## Texas Challenges and Texas' Response Monday, 3/17/03 2:00 PM - 5:00 PM

Session Chair: Jerry Matthews

Texas Council on Environmental Technology, Executive Director

**Title: Environmental Challenges** 

Speaker: David Allen

University of Texas at Austin, Professor & Director, Center for Energy & Environmental

Resources

Synopsis: Air Emissions, Texas Emission Reduction Plan (TERP) and State Implementation Plan (SIP)

Title: Survey: Emissions Reduction Technologies

Speaker: Chris Lindhjem

**Environ International Corporation** 

Synopsis: Survey or existing emissions reduction technologies for mobile sources; new

technology needs

**Title: Combustion Technologies** 

Speaker: Hamid Abbasi

Energy Utilization Center, Gas Technology Institute, Director

BREAK ~ 3:20 pm - 3:40 pm

**Title: Technology Verification** 

Speaker: Doug VanOsdell

Research Triangle Institute, Senior Program Director

Synopsis: EPA's Environmental Technology Verification (ETV) Program publishes independent,

reliable, and high-quality performance data from which mobile source air pollution

control technology users can make informed purchase decisions.

Title: Grants and Incentives for Technology Development

**Speaker:** Jerry Matthews

Texas Council on Environmental Technology, Executive Director

Synopsis: TCET grant program

**Title: Utility Standard Offer Programs** 

**Speaker:** Alan Ahrens

Reliant Energy, Energy Engineer

Speaker: Terry Swan

Entergy, Senior Customer Service Specialist

Α1

# Texas Challenges and Texas' Response (Cont'd) Monday, 3/17/03 2:00 PM - 5:00 PM

Title: Energy Efficiency Grants at the PUC

**Speaker:** Theresa Gross

Texas Public Utility Commission, Energy Efficient Grant Administrator

Synopsis: Overview of the Public Utility Commission's energy efficiency grant program. This

presentation will include achievements from the first year's funded projects, as well as

the project proposals for the second grant cycle.

**A2** 

#### Sustainability for the Future Monday, 3/17/03 2:00 PM - 5:00 PM

Session Chair: Dennis Milligan

The Dow Chemical Company, Global Waste Minimization Leader

Title: Planning for the Future- Dow's Sustainable Development Program

Speaker: Terry Welch

The Dow Chemical Company

Synopsis: Dow began the Sustainability journey in 1999 with a 12 Point Plan aligned to the

Strategic Blueprint. The journey has been one of learning and challenge.

Title: Planning For the Future- DuPont's Sustainable Development Program

**Speaker:** Barbara Pederson

DuPont, Gulf Coast Regional Environmental Team Leader

Synopsis: DuPont is committed to sustainable growth which translates to creating shareholder

and societal value while decreasing the environmental footprint along the value chain.

The "environmental footprint" includes injuries, illnesses, incidents, waste and emissions, and depletable forms of raw materials and energy. Key strategies will be

shared that are working for DuPont.

Title: Total Cost Assessment- A Useful Tool for Integrating EH&S and Risk Into Decisions For

Sustainable Development

Speaker: Ray Schuette

The Dow Chemical Company, TBCA Focal Point

Synopsis: How The Dow Chemical Company has used Total Cost Assessment (developed by the

AIChE Center for Waste Reduction Technologies) to make more sustainable decisions.

Title: Water- A Critical Issue for Sustainability

**Speaker:** Tim Finley

The Dow Chemical Company, SR Environmental Engineer

**Synopsis:** Drought condition and water availability issues around the world have increased

concerns for the availability of what has long been viewed and managed by many as a free and plentiful resource. Dow has engaged this issue as one that is critical to sustainability. Efforts to manage it has and will continue to change the way we do

business at Dow.

**A3** 

#### **Emissions Reductions and Combined Heat and Power Implementation** Monday, 3/17/03 2:00 PM - 5:00 PM

Session Chair: Theodore Bronson

Gas Technology Institute, Associate Director

Title: Distributed Energy Policies in Texas: An overview of recent Texas DE regulatory and

environmental policies.

Speaker: David Schanbacher

Texas Commission on Environmental Quality

Title: CHP Program Advances for Industrial End Users

Speaker: Merrill Smith

U.S. Department of Energy

Title: Overview of CHP/EPA Partnership Program - How the CHP/EPA Partnership can help end

uses get CHP in the field.

Speaker: Christian Fellner

**Environmental Protection Agency** 

**BREAK** 

Title: Ultra Low Emissions Power Generation Using Advanced Gas Turbine Technology.

Speaker: Dennis Moss Kawasaki

Title: What Can Utilities Outsourcing Do for Your Company?

Speaker: Scott Laidlaw

**CINergy** 

Synopsis: Learn about emission reductions and other benefits that can be achieved with

combined heat and power. Explore the efficiency and flexibility of CHP as we present

proven successes achieved at actual projects.

Title: Bayport Energy Center - Emissions Compliance and Improved Competitiveness through Thermally **Balanced Combined Heat & Power.** 

> Speaker: Dan Thompson

> > Nations Energy

Synopsis: Nations Energy will construct, own, and operate a thermally balanced gas turbine Combined

Heat& Power project to supply electric and thermal energy to NOVA Chemicals Corporation and ATOFINA Petrochemicals, Inc. in Pasadena, TX. The project is a key element in NOVA's and ATOFINA's strategy to comply with NOx reduction requirements of the Texas State

Implementation Plan for the Federal Clean Air Act compliance.

**A4** 

## Organizational and Managerial Aspects of Your Plant's Energy-Efficiency Program Monday, 3/17/03 2:00 PM - 5:00 PM

Session Chair: Paul Scheihing

U.S. Department of Energy, Team Leader, Chemical and Enabling Technologies

Title: Utility Mapping and Benchmarking Tool

**Speaker:** Joseph Rogers

American Institute of Chemical Engineers, Director

Synopsis: Industry experience has shown that many plant utility personnel do not have an adequate

understanding of their energy cost structure and where the major focus should be for any energy savings program. This tool is being developed to address this need and is designed to provide an engineer assigned to a plant utility to be able to develop feel for (A) the cost of all energy sources being supplied to the plant, (B) how much energy is being consumed by the individual utility services and, (C) where there are opportunities to realize savings.

Title: 3M Company's Energy Management Program

Speaker: Steve Schultz

3M Energy Management, Energy Program Manager

Synopsis: 3M's Energy Management Program has been operational since 1973 and provides global

leadership to continuously improve energy efficiency, reduce costs and reduce

environmental impacts.

**BREAK** 

Title: Challenges to Energy and Greenhouse Gas Reduction in BP Chemicals Plants

Speaker: Brian Dinsmoor

**BP Chemicals** 

**Synopsis:** BP has committed to do its part to prevent adverse climate change. How this influences

existing business processes and decisions is an unfolding story in the BP Chemicals plants. Past experience at achieving corporate GHG reduction targets offers some help. Current options and how they are being addressed by a complex organization with often conflicting

priorities are discussed.

**A5** 

ExxonMobil Showcase Monday, 3/17/03 2:00 PM -5:00 PM

Session Chair: Doug Deason

ExxonMobil Chemical Company, Senior Staff Engineer

Synopsis: Topics include results from a process heater retrofit project, use of combined heat and

power, and the company-wide Global Energy Management System.

**A6** 

Highlights from Plant Tour: Rohm and Haas Texas Inc.
Monday, 3/17/03
2:00 PM - 5:00 PM

Rohm and Haas Inc.'s award winning energy-efficiency program will be presented. Topics include program goals, challenges and the significant combined benefits (financial, environmental and sustainability) obtainable from a successful energy program. Several projects ranging from steam leak management to a complex total site real-time energy optimization system will be covered. The importance of best practices and metrics utilization as well as potential benefits from new initiatives like pinch analysis will be addressed.

Session Chair: Jeff Hackworth

Rohm & Haas Texas Inc., Energy Manager

**B1** 

#### **Reducing NOx Emissions from Combustion Point Sources** Tuesday, 3/18/03 10:20 AM - 12:00 PM

Session Chair: Doug Deason

ExxonMobil Chemical Company, Senior Staff Engineer

Title: The Cooperative Targeted Assessment: Stepping Stone to Efficiency at Merisol's Cresylic

acid manufacturing facility. Speaker: Jim Grisham Merisol

Title: Meeting Multiple Challenges: Re-Rating W.A. Parish Unit 8: NOx Reductions and Performance Improvements at a 600 MW Coal-fired Electric Generating Unit.

**Speaker:** Derek Furstenwerth

Reliant Resources, Manager, Air Resource Division, Environmental Department

Title: Air Products' New Environmental Optimization Technology and Its Significant Cost Savings Potential for HGA Industry.

Speaker: Beth Brandeis

Air Products

**B2** 

## Reductions in VOC Emissions from Flaring Operations: Technologies and Practices Tuesday, 3/18/03 10:20 AM - 12:00 PM

Session Chair: Dennis Griffith

Granherne, Inc., Senior Process Consultant

Title: Flares: Are They the Answer or the Problem?

**Speaker:** Karen Olson

Texas Commission on Environmental Quality, Senior Engineer

Synopsis: To obtain high destruction of emissions, flares must be properly operated. What is

proper operation? What can be done to assure low emissions from flares?

**Title: VOC Emissions from Flare Systems** 

Speaker: Scott Smith

Zeeco Inc., Manager Flare Products

Synopsis: This presentation will review and discuss the following as they apply to flare systems

for refining and chemical plant applications:

1) Current regulatory requirements for sizing and performance

2) Published test data basis for current regulatory requirements

3) Comparison of estimated flare emissions for various operating conditions 4) Discussion of flare operating practices and impact on VOC emissions

5) Discussion of various types of flares and impact on VOC emissions of each specific

type.

## How Can Small Players Survive? Tuesday, 3/18/03 10:20 AM - 12:00 PM

Session Chair: Brian Dinsmoor

BP Chemicals, Plant Manager

Title: Self-Help Energy Analysis for Your Plant

**Speaker:** Warren Heffington

Texas A&M University, Assistant Professor, Mechanical Engineering Department

Synopsis: No-cost, low-cost projects and resources will be presented for the advantage of the

smaller facility that is limited in capital and personnel.

**Title: Saving Energy Pays** 

Speaker: George Smith

CenterPoint Energy, Administrator, Commercial and Industrial Services

Synopsis: CenterPoint Energy and other Texas Utilities have \$29 million in energy efficiency

incentives for commercial and industrial facilities in 2003. Hear how your company can

benefit from these programs.

Title: Outsourcing: Is it right for you?

Speaker: Thomas O'Brien

Integrated Process Solutions

Synopsis: Outsourcing can be a constructive way for a company to improve its competitive

position. Planning, finding the "right partner", and execution are the key to achieving

results.

**B4** 

## Resources from the Department of Energy Tuesday, 3/18/03 10:20 AM - 12:00 PM

Session Chair: James Quinn

U.S. Department of Energy

Title: DOE BestPractices Plant-Wide Assessments

Speaker: Mitch Olszewski

Oak Ridge National Laboratory

Synopsis: The DOE BestPractices plant-wide assessment activity will be described and results

obtained from assessments conducted in chemical and petroleum plants will be

presented.

**Title: DOE Software Tools** 

Speaker: Fred Hart

U.S. DOE - Office of Energy Efficiency and Renewable Energy, Technology Manager

Title: NICE3/ I&I Program and Technologies

**Speaker:** Rolf Butters (with assistance from George Dzyacky)

**Title: SBIR Program and Technologies** 

Speaker: Charles Russomanno

## Environmental Management Systems, Pollution Prevention and Energy Efficiency Tuesday, 3/18/03 10:20 AM - 12:00 PM

Session Chair: Paul Judice

Texas Commission on Environmental Quality, Pollution Prevention and Industry

Assistance

Synopsis: Environmental Management Systems (EMS) provide an excellent foundation for both

Pollution Prevention (P2) and Energy Efficiency (E2) programs. This session explores using an EMS, including the new Responsible Care- Management System, as a springboard for improving overall organizational performance and for going beyond

regulatory compliance.

Title: Performance Based Regulations and the Texas EMS Program

Speaker: Ken Zarker

Texas Commission on Environmental Quality

Synopsis: Details: Ken Zarker will give a big picture description of regulatory flexibility and the

development of performance-based regulations, the Texas EMS program and the movement to include Energy Efficiency in Pollution Prevention efforts. Mr. Zarker is the manager of TCEQ's Pollution Prevention Program. He has a B.S. in Environmental Management and has been involved in the agency's P2 programs since 1982 and is currently developing new initiatives to increase regulatory flexibility and innovation.

Title: The New Responsible Care Management System

Speaker: Barry Stutts

Bayer Corporation, Manager, Responsible Care

Synopsis: Details: Barry Stutts, P.E., will provide a thorough look at the details of an EMS using

the new Responsible Care Management System (RCMS) as a vehicle. Mr. Stutts is the Manager of Responsible Care- for Bayer Corporation in Pittsburgh PA. He is the current company chairperson of the American Chemistry Council Team that is combining Responsible Care- with ISO 14001 to create the RCMS and its mandatory third-party certification program. He has a B.S. in Chemical Engineering and teaches

Business Management courses on the graduate and undergraduate level.

Title: Performance Based EMSs, Pollution Prevention and Energy Efficiency

Speaker: Jeff Voorhis

Texas Commission on Environmental Quality

Synopsis: Details: Jeff Voorhis, P.E., will illustrate through case studies a variety of areas that a

company can explore to improve energy efficiency, prevent pollution and reinvigorate the organization while implementing an EMS. Mr. Voorhis has worked with several hundred facilities in Texas and Mexico and has accumulated a wealth of ideas and techniques that have saved companies millions in reduced operating costs. He has a B.S. in Petroleum and Natural Gas Engineering, and prior to joining the PPIA section of TCEQ, he spent several years as an engineer in the petroleum industry. Mr. Voorhis

is a certified ISO 14001 EMS Lead Auditor.

**B5** 

# Environmental Management Systems, Pollution Prevention and Energy Efficiency (Cont'd) Tuesday, 3/18/03 10:20 AM - 12:00 PM

Title: Performance Based EMSs, Pollution Prevention and Energy Efficiency

Speaker: Atiq Sediqi

Texas Commission on Environmental Quality

Synopsis: Details: Atiq Sediqi will use the Process Heating Assessment and Survey Tool

(PHAST) to demonstrate the application of readily available tools for identifying Aaspects@ and Aimpacts@ when building an EMS and how that effort can highlight E2 opportunities. Mr. Sediqi has worked in the Houston area both as a TCEQ Air Investigator helping companies achieve compliance and as a PPIA Engineering Specialist helping companies reduce emissions and save money through P2 and E2 projects. He has B.S. and M.S. degrees in Mining Engineering, a Masters of Public Health degree and more than thirty years experience in Environment, Health and

Safety.

**B6** 

# Highlights from Valero's Houston Refinery Tour Tuesday, 3/18/03 10:20 AM - 12:00 PM

Valero will present five topics from its refinery tour: a refinery-wide energy model, FCC power recovery train, crude heaters excess air control, the co-generation operations and automatic blowdown control.

Speaker: Gary Faagau

Valero Energy Corporation, Director, Best Practices Operations

Speaker: John Clarke

Aspen Tech

Speaker: Kurt DeKroeger

Conmec

**Speaker:** Robert Bambeck

Bambeck Systems

**C1** 

## Reducing NOx Emissions from Combustion Point Sources Tuesday, 3/18/03 2:00 PM - 5:00 PM

Session Chair: Doug Deason

ExxonMobil Chemical Company, Senior Staff Engineer

#### Title: Ultra-Low NOx LeanPremix Burners Eliminate SCRs for Process Heaters

Speaker: Jim Seebold, ChevronTexaco (RET) Richard Waibel, John Zink Co., LLC

Synopsis: The key to extremely low NOx gaseous external combustion is deep penetration into

the low-Btu fuel regime whilst maintaining safe stable operation. Innovative near-zero NOx emission lean premix (first listed paper) and fuel conditioning (second listed paper) technologies for industrial process heaters and power boilers are described in this paper together with application results and the unique skunkworks research and

development process that produced them.

#### Title: Ultra-Low NOx COOLBurners Eliminate SCRs for Boilers

Speaker: Jim Seebold, ChevronTexaco (Retired) Tim Webster, John Zink Co., LLC

Synopsis: The key to extremely low NOx gaseous external combustion is deep penetration into

the low-Btu fuel regime whilst maintaining safe stable operation. Innovative near-zero NOX emission lean premix (first listed paper) and fuel conditioning (second listed paper) technologies for industrial process heaters and power boilers are described in this paper together with application results and the unique skunkworks research and

development process that produced them.

#### Title: Heat Input Affects NOx Emissions from Internal Flue Gas Recirculation Burners

Speaker: Doyle Bishop

Callidus Technologies, L.L.C, Vice President

Synopsis: Ultra low NOx technology and the motivation behind it are described. A simple

calculation method for the probable performance of ultra low NOx burners in a heater is presented as well as caveats for its use. Field data and computational fluid dynamic confirmation are followed by general recommendations to avoid the misapplication of

internal flue gas recirculation burners.

#### Title: Successful Next Generation Low NOx Burner Retrofit Project in a Northern California Refinery

Speaker: Kurt Kraus

Callidus Technologies LLC

Synopsis: Recent advances in combustion technology and the completion of several refinery NOx

reduction projects throughout California provide a broad experience base to support NOx reduction efforts in other areas of the country. A detailed review of a successful

project at a Northern California refinery presents widely applicable insight and

guidance.

C1

## Reducing NOx Emissions from Combustion Point Sources (Cont'd) Tuesday, 3/18/03 2:00 PM - 5:00 PM

Title: Practical Affordable NOx Control for Process/Cracking Furnace Applications

Speaker: Scott Reed

Zeeco Inc., Vice President - Key Accounts

Synopsis: Zeeco can assist end users in achieving low NOx requirements for the Houston

Galverston Area (HGA) with our affordable patented design of the Freejet process burner. The Freejet burner is a simple proven design that saves end users cost of installation, maintenance and initial capital investment while meeting requirements of

the HGA.

Speaker: Rich Paganiani

GE Turbines

Title: Burner Retrofit Technology for Boilers, Heaters, and Supplementary Fired Cogeneration.

Speaker: Thomas Sayers

Coen Company, Inc., Marketing Manager

Speaker: Mark Clavelli

Coen Company, Inc., Manager, Combustion Retrofits and Turnkey

## Reductions in VOC Emissions from Process Vents, Cooling Towers and Fugitive Sources Tuesday, 3/18/03 2:00 PM - 5:00 PM

Session Co-Chair: Chaitali Dave

Kellogg, Brown and Root, Environmental Engineering

Session Co-Chair: Jill Brant

Kellogg, Brown & Root

**Title: HRVOC Rules Overview** 

Speaker: Ashley Forbes

Texas Commission on Environment Quality, Policy Coordinator

Synopsis: A discussion of the recently adopted highly reactive volatile organic compound

(HRVOC) regulations in Texas which affect process vents, cooling towers, and fugitive

sources.

Title: BIOSORPTION: An Air Pollution Control Solution

Speaker: Anuj Saha

VEETech

Synopsis: BIOSORPTION is a technology utilizing combined principles of gas/vapor sorption and

concurrent aerobic microbial Biodegradation, handling varieties of VOC contaminants

emitted from chemical/allied production operations.

Title: TBD

Speaker: Mike Smylie

**Environ Corporation** 

Title: A Review of Emission Factors from DuPont Facilities

Speaker: Bruce Davis

DuPont Engineering, Technology Consultant

Synopsis: Fugitive Emission measurement studies have been conducted at a number of DuPont

facilities. The data from these studies can be divided into three performance

categories. A set of questions is used and discussed to determine which performance

category applies to a given process unit.

C3

#### Plant Energy Optimization Tuesday, 3/18/03 2:00 PM - 5:00 PM

Topics include software, case studies of use, how to select an optimization program, and costs and benefits: how to convince management to purchase a program.

Session Chair: Jeff Hackworth

Rohm and Haas Texas Inc., Energy Manager

#### Topics to be presented:

Does Optimization Make \$ense For Your Plant?
Justifying An Optimization System to Management
Optimizer Evaluation and Selection Process
Optimization Obstacles and Lessons Learned
Future Direction of Optimization Technologies and Practices

#### Case Studies to be presented:

Dow Chemical, Freeport, Texas Rohm and Haas Texas Inc., Deer Park, Texas

#### Optimization Systems to be presented:

VisualMESA
AspenTech
Veritech
Lightridge Resources
Emerson Process Management MDC

C4

## Resources from the Department of Energy Tuesday, 3/18/03 2:00 PM - 5:00 PM

Session Chair: Dickson Ozokwelu

U.S. DOE - Energy Efficiency and Renewable Energy, Lead Technology Manager

Title: DOE BestPractices Plant-Wide Assessments

**Speaker:** Mitch Olsezewski

Oak Ridge National Laboratory

Synopsis: The DOE BestPractices plant-wide assessment activity will be described and results

obtained from assessments conducted in chemical and petroleum plants will be

presented.

**Title: Emerging Technologies** 

Speaker: Brian Valentine

U.S. Department of Energy, Technology Manager

Title: DOE Software Tools

Speaker: Fred Hart (with assistance from Arvind Thekdi and Alan Eastwood)

U.S. DOE - Office of Energy Efficiency and Renewable Energy, Technology Manager

**BREAK** 

**Title: SBIR Program** 

Speaker: Charles Russamanno

Title: NICE3/I&I Program and Technologies

Speaker: Rolf Butters with assistance from George Dzyacky

C<sub>5</sub>

#### Supply Chain Optimization Tuesday, 3/18/03 2:00 PM - 5:00 PM

Session Chair: John Oleson

Oleson Consulting, President

Title: Supply Chain Optimization Methodology and Case Studies

Speaker: John Oleson

Oleson Consulting, President

**Synopsis:** This presentation will address the methodology and results of supply chain optimization efforts. The work will include optimization and improvements of the supply chain from purchase of raw materials to delivery of the end product. The case studies will be for a medium sized chemical company with a single manufacturing site and a single product line and a multinational company with a global presence and multiple product lines. The profit improvements from this work amounted to 5-15% of sales through streamlining operations and inventory reduction.

Title: Supply Chain Continuity with Emphasis on Security from an IT Perspective

**Speaker:** Representative from CSC

Title: Enterprise Managed Operational Efficiency - Lowering Plant Maintenance Costs with Today's Information Technologies

Speaker: Mike Sparkman

CSC Energy

**Synopsis:** In the annual report of any major energy company the primary goal reported to shareholders is cost reduction through operational efficiencies. It's an old story and, for many companies, has been an elusive goal. But, by looking at multiple plants as part of an interdependent network rather than separate P&Ls, new opportunities emerge.

Title: Plant Lifecycle Supply Chain Information Exchange

Speaker: Charles Woods

Fiatech

**Synopsis:** Plant facilities are key to any product supply chain. This presentation will describe a significant effort using XML to automate information exchange in the supply chain that creates and maintains plant facilities.

## Highlights from Two Tours: Chevron Phillips Chemical Company and Calpine Baytown Energy Center Tuesday, 3/18/03 2:00 PM - 5:00 PM

Session Chair: Warren Heffington

Industrial Assessment Center of Texas A&M University, Director

**Synopsis:** Chevron Phillips will present the highlights of its tour, including the results from the

DOE air and steam assessments, use of pressure swing adsorption technology, a

compressor monitoring program and their steam trap monitoring program.

Title: DOE Air and Steam Assessments

Speaker: B.J. Davis

Chevron Phillips Chemical Company, LP; Process Engineering Department

Title: Recovery Process using Pressure Swing Adsorption Technology

Speaker: Phillip Cook

Air Products and Chemicals, Inc.

**Title: Compressor Monitoring Program** 

Speaker: Phillip Rosen

Chevron Phillips Chemical Company, LP; Process Engineering Department

**Title: Steam Trap Monitoring Program** 

Speaker: Miguel Chen

Chevron Phillips Chemical Company, LP; Project Engineering Department

#### **BREAK**

Synopsis: Calpine will present an overview of their Baytown Energy Center which provides power and

steam to Bayer and power to the wholesale grid, with a focus on combined cycle,

cogeneration, and NOx control technologies.

Title: Calpine Baytown Energy Center Tour Highlights

Speaker: Chris Shugart

Calpine, Standard Plant Program Manager

D1

## How to Commercialize Your Technology Wednesday, 3/19/03 8:00 AM - 11:00 AM

Session Chair: Kathey Ferland

Texas Industries of the Future, Project Director

**Title: Commercialization Strategies that Work** 

Speaker: Jenny Servo

Dawnbreaker, President

Synopsis: A winning strategy must fit with your corporate objectives, as well as investor and supplier

requirements. Learn how to pick the best commercialization strategy.

Dr. Servo is the founder and president of Dawnbreaker, a professional services firm specializing in commercialization assistance to advanced technology firms. Since 1990, Dawnbreaker has conducted the highly successful Commercialization Assistance Program (CAP) for the U.S. Department of Energy. Approximately 50% of program finalists receive private sector investment within 18 months of program completion.

#### Title: Good Technology is Necessary but Not Sufficient!

Speaker: John Langdon

HelioVolt Corporation, President

**Synopsis:** A great technology is not enough to ensure success. In fact, it is only 25% of the battle!

What makes up the other 75%?

John Langdon has a BSEE, an MBA, and an MS degree in science and technology commercialization. He has been CEO of three start ups, including one that grew to more than 200 employees and earned investors 150X their money. He is now the VP of Marketing for HelioVolt Corporation, an Austin company commercializing a new process for manufacturing photovoltaic solar power modules. In November, HelioVolt received an "outstanding presentation" award from a panel of VC judges at the NREL Growth Forum in Albany, NY.

#### BREAK ~ 9:20 am to 9:40 am

Title: How to Overcome First Mover DISAdvantage!

**Speaker:** Chris Neale

Houston Technology Center, Director

Synopsis: As the energy industry looks more and more to technology start-ups for innovation, the

entrepreneur must be understand the barriers to entry for new technologies and

possible methods for overcoming the fears of the early adopters.

**Title: Knowing Your Market** 

Speaker: Kathey Ferland

Texas Industries of the Future, Project Director

Synopsis: You have got to know your potential market to sell your ideas to funders. Find out

about tools and data sources that are available today.

Kathey Ferland directs the Texas Industries of the Future program at the University of Texas and has a master of science degree in science and technology commercialization. She has worked in the environment and energy fields for twenty years, including twelve years at the Texas state environmental agency, where she directed a national award winning pollution prevention program. Ms. Ferland has conducted market surveys, technology assessments and commercialization plans for technology companies.

D2

#### **Separations or Distillation Technologies** Wednesday, 3/19/03 8:00 AM - 11:00 AM

Session Chair: Bruce Eldridge

University of Texas, Separations Research Program, Director

**Title: The Distillation Column Flooding Predictor** 

Speaker: George Dzyacky

2ndpoint, L.L.C.

Synopsis: This presentation by Principal Investigator George Dzyacky will describe a FY2002

Cooperative Agreement awarded by the U.S. Department of Energy to develop a universally useable advanced process control strategy that maximizes the energy efficiency and yield of distillation columns. Collaborators in the study are; The University of Texas at Austin, Shell

Global Solutions (US), Motiva Enterprise, Fisher-Rosemount, and CDTech.

Title: FCC Gasoline Treating Using Catalytic Distillation

Speaker: Mitchell Loescher Ph.D

Chemical Research and Licensing, Process Development / R&D Operations

Manager

Synopsis: CDTECH's commercially-proven process for FCC gasoline sulfur features lower capital costs,

superior octane retention, and the ability to operate at reduced severities without generating high mercaptan levels in the treated gasoline. The demonstrated long catalyst life ensures that catalyst removal or replacement is not required prior to a normal FCC turnaround cycle. Long life translates to capital cost savings by eliminating intermediate facilities and the need

for additional capacity to make up for mid-FCC cycle downtime.

Title: Membranes for Hydrocarbon Recovery in Petrochemical, Refinery and Natural Gas Processing Applications

Speaker: Hans Wijmans

Director of Research

Synopsis: Since its founding in 1982, MTR has focused on the development of membrane-based separation systems for the recovery of valuable hydrocarbon vapors and liquids. Current commercial applications include recovery of vinyl chloride in polyvinylchloride reactors. recovery of propylene and ethylene from polypropylene and polyethylene resin degassing operations, recovery of ethylene in ethylene oxide and vinyl acetate monomer production and fuel gas conditioning. In the first part of this presentation we will briefly review MTR's technology and the commercial applications, most of which have come to fruition with support from the U.S. Department of Energy (Office of Industrial Technology and Small Business Innovation Research Program).

> The second part of the presentation will focus on new membranes and new applications under development at MTR. These include olefin/paraffin separation, recovery of LPG in refinery applications, removal of nitrogen and carbon dioxide from natural gas, recovery of NGL from natural gas, production of bioethanol and the separation of vegetable oils and proteins from extraction solvents.

Title: Performance Benefits of High Capacity Structured Packings

Speaker: Mark Pilling

Sulzer Chemtech USA,

Synopsis: The presentation will show that high capacity structured packing has higher efficiency per a

given surface area than competitive packings. These characteristics lead to either

advantages in capacity where a lower surface area packing can be used to achieve the same separation or can be used to achieve lower energy costs due to the higher efficiency and

lower reflux ratio.

D3

# Alternative Energy Resources, Biomass Programs and Transportation Technologies Wednesday, 3/19/03 8:00 AM - 11:00 AM

Session Chair: Jack Jenkins

U.S. DOE - Denver Regional Office, Senior Energy Management

Title: Using wind energy, with an emphasize of off-shore wind.

Speaker: Steve Palomo

U.S. DOE - Denver Regional Office, Wind Power America, Manager

Title: Using Energy-Efficiency technologies to meet air quality standards.

Speaker: Jerry Kotas

U.S. DOE - Denver Regional Office

**D4** 

Dow Showcase Wednesday, 3/19/03 8:00 AM - 11:00 AM

Session Chair: Ken Tannenbaum

The Dow Chemical Company, Energy Projects Process Leader

**Title: Freeport PC Energy Reduction** 

Speaker: Michael Mebes

Synopsis: The Six Sigma Methodology is employed to improve energy intensity at the Freeport

Polycarbonate plant.

Title: Angus Louisiana Energy Reduction Project

Speaker: Michael Mulherin

The Dow Chemical Company, Power Associate

Synopsis: Six Sigma is used to optimize operation/maintenance of the primary boilers and the

steam-reducing station without exceeding boiler air permits.

Title: Styrene Energy Envelope Study Project

Speaker: Daoran Alabin

Synopsis: Identification of opportunities using the Six Sigma methodology to optimize plant

energy heat integration, improve efficiency, and reduce CO/C02/NOx emissions.

**Title: Texas City Steam Trap Improvement Project** 

Speaker: Kimberly Pigott

The Dow Chemical Company, Six Sigma Black Belt

Synopsis: Review of the project to optimize the steam delivery in energy systems by reducing

steam loss through steam traps.

**BREAK** 

Title: Dow NOx Reduction Project: A Case Study

Speaker: Dennis Jones

The Dow Chemical Company, Project Team Leader, Texas NOx/HRVOC Project

Synopsis: This presentation discusses a cost-effective approach to a NOx reduction program at a

multi-site company in the Houston-Galveston area.

Title: Dow By-Product Synergy Project

Speaker: Andrew Mangan

US Business Council for Sustainable Development, Executive Director

Synopsis: By-Product Synergy is a practical application of industrial ecology in which companies

work together in a given region to match feedstock needs to unwanted by-products.

**D5** 

## Innovative Technologies and Practices Related to Pumps, Motors, Heat Exchange, and Compression Equipment Wednesday, 3/19/03 8:00 AM -11:00 AM

Session Chair: Jeff Kirk

Celanese Chemicals, Energy Excellence Leader

Title: Intelligent Pumping Systems: Optimizing Pump Life Cycle Performance

Speaker: Mike Pemberton

ITT IPG PumpSmart Control Solutions, Manager, Business Development &

Marketing

Synopsis: Recent studies have shown that average pumping efficiency in industrial plants is less

than 40%. The application of intelligence pumping systems provides sizeable gains in

efficiency and reliability for significant reductions in operating costs.

Title: An Accurate Low Cost Method for Determining Electric Motors' Efficiency for the Purpose of Plant Energy

Management

Speaker: Rich Schiferl

Rockwell Automation, Power Systems, Director, Advanced Development

Synopsis: A method to determine the efficiency of an electric motor, to within 1%, without having

to remove the motor from its installation is presented.

**BREAK** 

**Title: Variable Frequency Drive Applications** 

Speaker: Tony Dafft

Rohm and Haas

Title: High-Efficiency Plate-and-Shell Heat Exchangers

Speaker: Francois Reverdy, PE

Packinox, Inc., Vice President, Marketing

Synopsis: High-efficiency Plate-and Shell heat exchangers routinely lower annual green house

gas emissions by 10,000 tons to 60,000 tons at catalytic processes in the

hydrocarbon process industry.